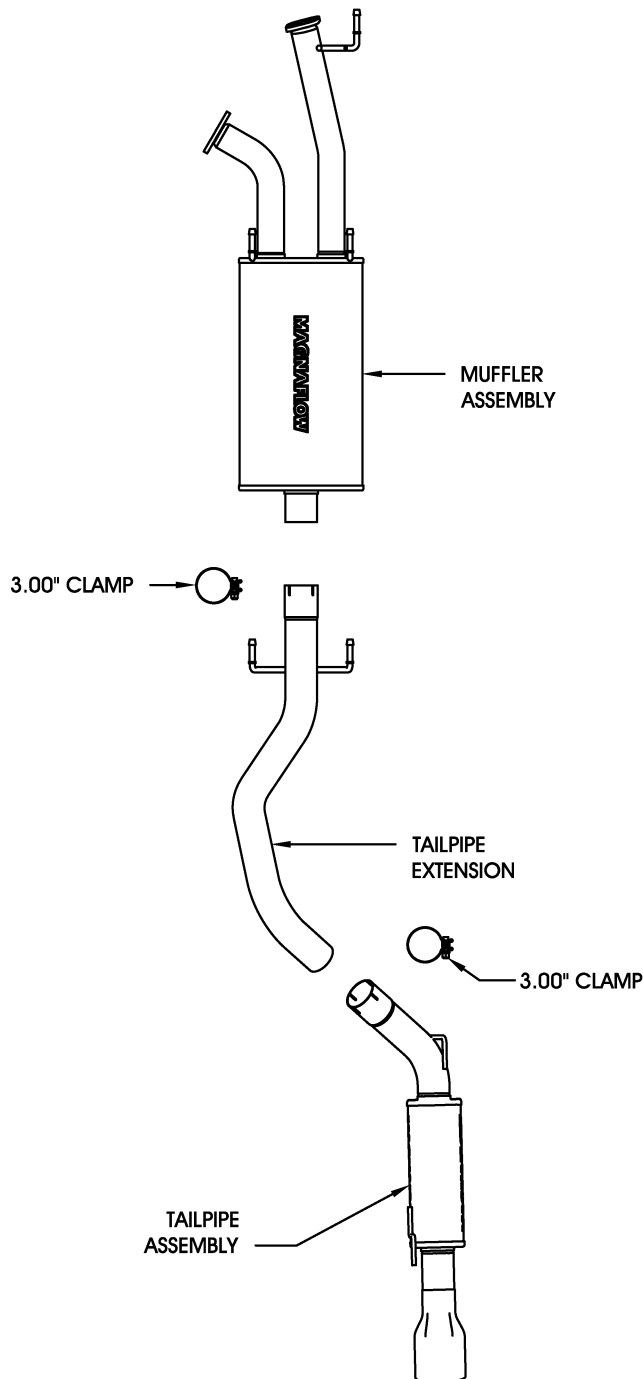


### 2001-2003 TOYOTA SEQUOIA - V8 4.7L



**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

#### **Step 1:** (Carefully read all instructions before installation)

Disconnect the vehicle's battery before removal of the OEM exhaust. This will allow the computer to reset itself with the new system, and prevent electrical accidents. To remove the OEM exhaust system, unbolt the connections at the flanges, then disengage the welded hangers from the rubber insulators, and remove muffler and pipes. Do not damage the rubber insulators or discard the OEM fasteners as they will be reused to mount the new system.

**Step 2:** Begin installation of the new system by fitting the welded hangers on the muffler into the rubber insulators, and by bolting the muffler inlet pipes to the catalytic converter extensions reusing the OEM fasteners (Leave all clamps and fasteners loose for final adjustment of the complete system). Install the tailpipe extension and tailpipe in the same fashion using the supplied 3.00" clamps at the connections.

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40 ft-lbs.) You can now connect the battery, start the vehicle, and check for leaks. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

\*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

Technical support: 1-800-959-9226 ext. 4500

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