



## FORD 2021-UP 4DR BRONCO AL2 STEPS

**Thank you for choosing Rough Country for all your vehicle needs.**

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Periodically check all hardware for tightness.

**KIT CONTENTS:**  
 Driver Side Step x1  
 Pass Side Step x1

**TOOLS NEEDED:**  
 13mm Wrench or Socket

**HARDWARE INCLUDED:**  
 10mm x 25mm Flange Head Bolts x12



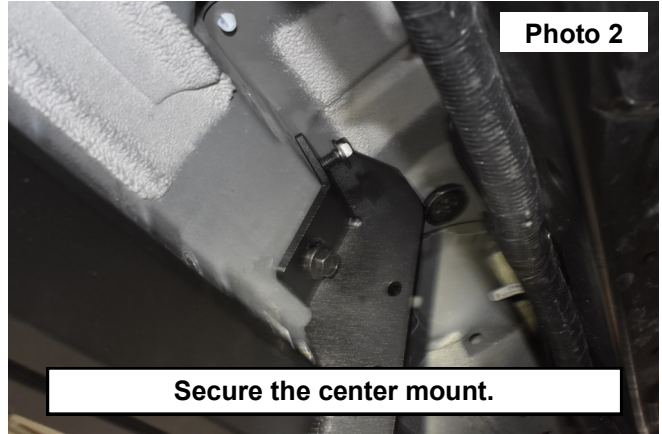
**Torque Specs:**

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

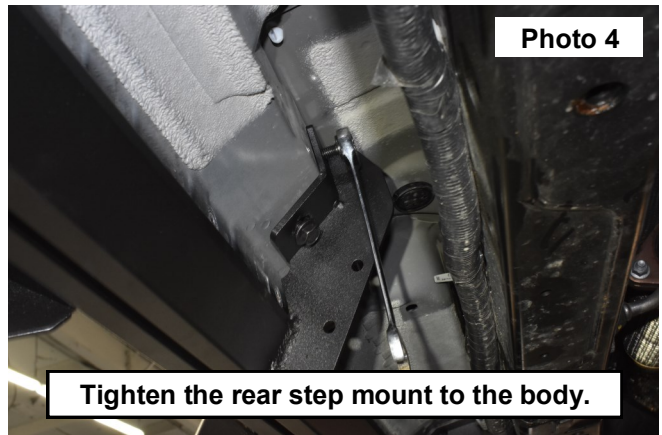
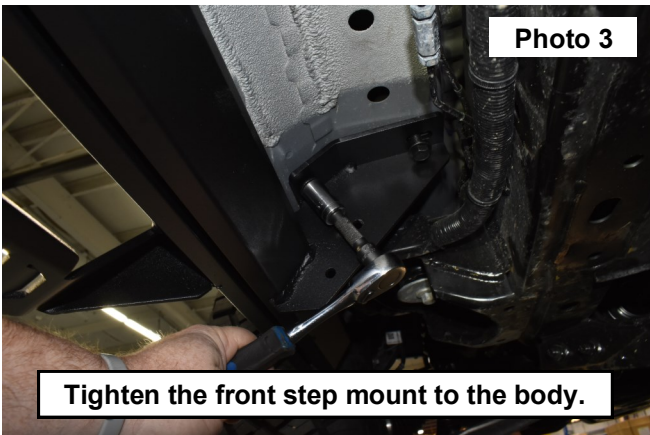


## INSTALLATION INSTRUCTONS

1. Drivers side shown, support and place the step onto the lower rocker of the vehicle. **See Photo 1.**
2. Secure the center of the step to the vehicle using (2) of the supplied 10mm x25mm Flange head bolts. **See Photo 2.**



3. Secure the front of the step to the vehicle using (2) of the supplied 10mm x25mm Flange head bolts. Tighten using a 13mm socket. **See Photo 3.**
4. Secure the rear of the step to the vehicle using (2) of the supplied 10mm x25mm Flange head bolts. Tighten using a 13mm socket. **See Photo 4.**
5. Tighten the center mount using a 13mm socket.
6. Repeat steps 1-5 for installation of the passengers side step.



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