

Polaris 2024 Xpedition 1000 Under Bed Light Mount

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

KIT CONTENTS:

- LED Light Kit x1
- Driver Side Bracket x1
- Pass Side Bracket x1

TOOLS NEEDED:

- 13mm Wrench or Socket



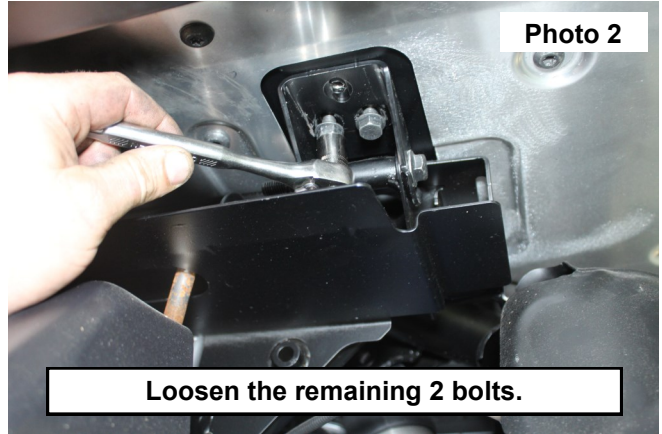
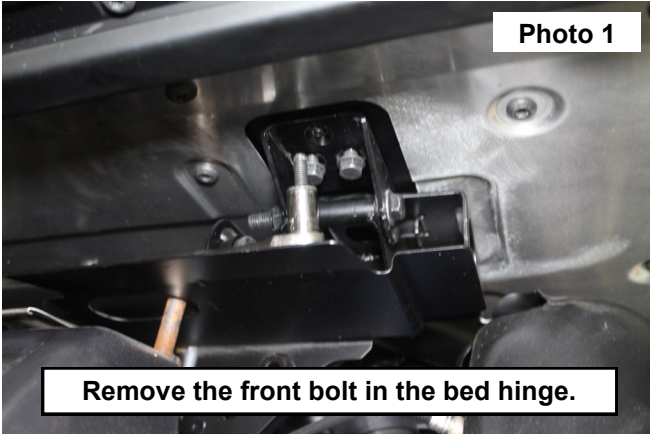
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

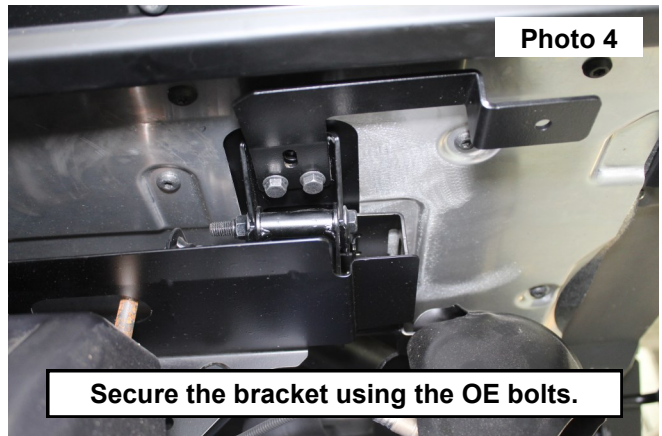
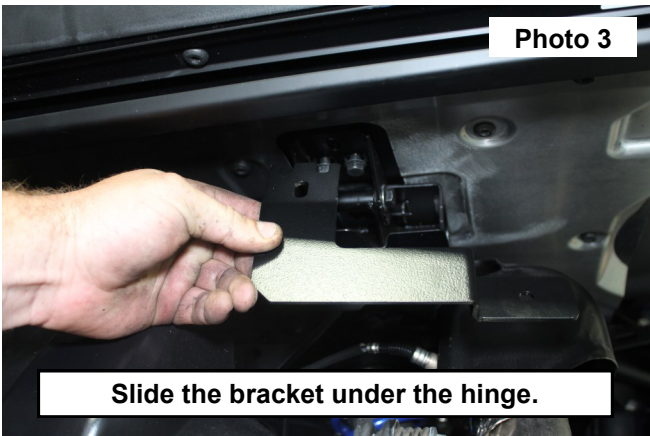


INSTALLATION INSTRUCTONS

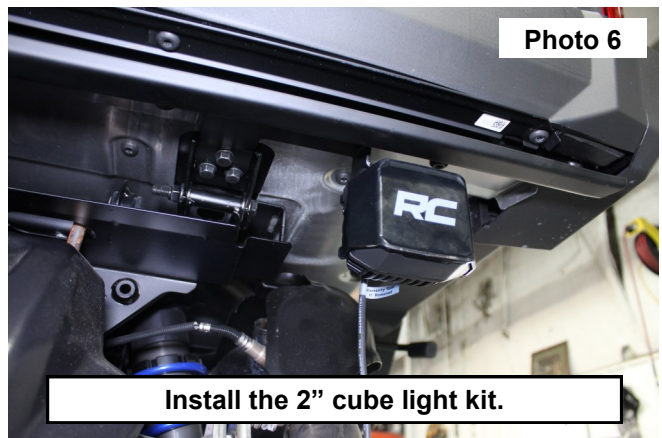
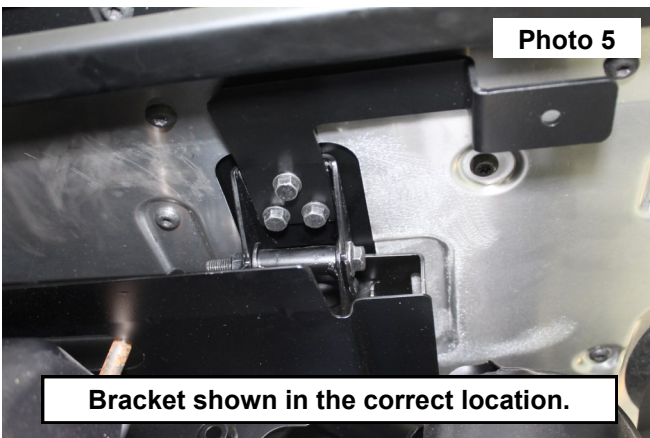
1. Remove the front bolt from the bed hinge using a 13mm socket. See Photo 1.
2. Loosen the remaining 2 bolts about 1/4" away from the hinge. See Photo 2.



3. Place the (Passengers Side Shown) bracket in-between the bolts and the hinge. See Photos 3 and 4.



4. Secure the bracket using the (3) retained OE bolts. Tighten the bolts using a 13mm socket. See Photo 5.
5. Install the Drivers side bracket.
6. Install the 2" cube lights onto the brackets using the supplied hardware. See Photo 6.
7. Connect the lights to the UTV's power supply. Set the desired angel of the light, Then tighten the light to the bracket.



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