

4RUNNER REAR BUMPER INSTALLATION

	<p>NOTICE</p> <p>Read instructions completely before installing this product. Refer back to the instructions frequently during installation.</p>
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	<p>CAUTION</p> <p>Flying Object Hazard. Fluid Splash Hazard. Wear safety glasses at all times when working on vehicle.</p>
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	<p>WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov</p>
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1. Open lift gate.



2. Remove eight rear facing bolts.



3. Remove eight lower bumper bolts.



4. Remove bolts and clips from lower inner fender/ mudflap.

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5. Remove the lift gate catch trim.



6. Use plastic trim tools to unclip bumper from plastic clips.



7. Pop off rear bumper starting from the outside.



8. Remove interior taillight access panel.

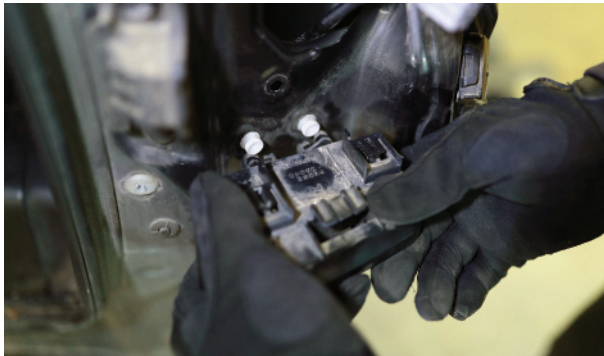


9. Unplug the taillight. Remove two 10 mm nuts and pop off both taillights.



10. Pop off plastic block below the taillight.

11. Remove factory snap hardware.



12. Reinstall taillight and close access panels.

13. You may use tape to protect body from possible scratches when installing bumper.

14. Lower spare tire a few inches.



15. Remove Styrofoam.



16. Using a rubber mallet knock spare tire stops down until they are approximately one inch above the bumper cross member. Spare tires needs to be lowered for this step.



17. Remove factory tow hitch.



18. Remove factory tow hook.



19. Remove rearmost hanger from exhaust pipe.



20. With help careful slide bumper over frame.



21. Use factory bolts and loosely install them in the trailer hitch holes.



22. Loosely install supplied bolts and washers into the two bolts on the bottom of each frame rail.



23. Adjust fit of bumper and tighten hitch mount bolts and lower frame rail bolts.



24. Loosely install side support on bumper as shown. Supplied bolt will install in factory location shown.qa



NOTE: Side support assembly shown on the left is the driver side and the right is the passenger side. The long part of the tab indicated by the arrow goes towards the rear of the vehicle.



25. Reinstall exhaust hanger.

