



EVO-1047 JK Rock Skins (Steel/ Aluminum)



Nutsert tool / Thread insert tool can be found online at such places as Amazon, Harbor Freight, and many other tool supply companies web sites.

Caution: This kit requires drilling into the body of your vehicle. Make sure the RockSkin follows the bodyline of your vehicle before installing.

1. Line entire outer edge of inner side of rockskin, both driver and passenger side with masking tape.



2. Hold RockSkin up to driver side.
3. Align RockSkin with bodylines on the vehicle.
4. Using the RockSkin as a template, mark the center of the holes that are in between the driver and passenger door on 4 Door Models and the 3 holes below the center of the driver door on 2 Door Models.
5. Verify that no wires are in the way of holes to be drilled. Drill all holes with 3/8" drill. Only drill through outer portion of sheet metal.



6. From hardware pack EVO7700011/7700012, Insert the nutserts into the 3/8" drilled holes with the flange side out until the flange is fully seated against the fender. This may require a light tap with a hammer/mallet to fully insert.

7. Fully thread the long 1/4" bolt with nut into the nutsert as seen in photo. With wrenches hold the bolt stationary and turn the nut 2 - 3 turns making sure that the nutsert does **NOT** turn. (There are tools specifically designed for installing these nutserts. Please call for more information if you would like information on where to purchase this tool)



8. Install the RockSkin on the Driver side with the inserts that were installed in center of the vehicle and the supplied ¼-20 stainless flat head bolts.
9. Using a clamp or another set of hands, pull the RockSkin in towards the body on the rear of the vehicle making sure the bodylines stay aligned.
10. Mark center of the holes on the rear portion of center.
11. Using a clamp or another set of hands, pull the RockSkin in towards the body on the front of the vehicle making sure the bodylines stay aligned.
12. Mark center of the holes on the front portion of center.
13. Remove RockSkin from vehicle.
14. Repeat steps 5-7 on all marked holes.
15. Remove tape on RockSkin
16. Place a bead of RTV silicone (for example, "The Right Stuff") around the entire perimeter of the RockSkin, bolt holes and logo's.
17. Install RockSkins to all installed Nutserts with supplied ¼-20 Stainless FlatHead Screws.
18. Repeat all steps on Passenger Side
19. Reinstall factory sliders or aftermarket frame mounted slider.